



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4406-043
Job Sheet 201119



Part No: D4406-043

Job Qty: 4 pcs

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/17/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV D IPP Rev A 11.06.06new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER DWG PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	4 pcs	10/17/19	10/17/19	0.00	10.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
160	QC 9	4 pcs	10/17/19	10/17/19	0.00	0.00	Large Fab - 11 (Various)		
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
165	QC 5	4 pcs	10/17/19	10/17/19	0.00	0.00	QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Container No: S223069



Job No: D4406-043

Job No: 201119

Serial No/Batch: S223069

Location:

Inspector:

Date:

Instructions: Various STC's

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL: 1 813 632-5200
Email: sales@dartae
www.dartaerospace.

Date: 10/16/19

Plex 10/15/19 1:03 PM dart.larocque.eric

					QC 5 - 9						
					QC 5 - 50	12					
					QC 5 - 30						
					QC 5 - 40						
					QC 5 - 61						
					QC 5 - 81						
170 Small Fab - 2 - B4B	4 pcs	10/17/19	0.00	0.80	Small Fab - 1 - B4B						
					Small Fab - 2 - B4B						
					Small Fab - 3 - B4B						
					Small Fab - 4 - B4B						
					Small Fab - 5 - B4B	DAS					
					Small Fab - 6 - B4B	✓ 41 OCT 16 2019					
					Small Fab - 7 - B4B	9-89					
					Small Fab - 8 - B4B						
180 QC 5	4 pcs	10/17/19	0.00	0.00	QC 5 - 10						
					QC 5 - 12						
					QC 5 - 17						
					QC 5 - 18						
					QC 5 - 19						
					QC 5 - 22						
					QC 5 - 24						
					QC 5 - 3						
					QC 5 - 43						
					QC 5 - 49						
					QC 5 - 51						
					QC 5 - 58						
					QC 5 - 68						
					QC 5 - 9						
					QC 5 - 50	DAS					
					QC 5 - 30	81					
					QC 5 - 40	9-89					
					QC 5 - 61						
					QC 5 - 81						
					190 Packaging 3-1 - Stock - B4B 4 pcs		10/17/19	0.00	0.00	Packaging 3 - 1 - B4B	FP-002 26 19-10-17
										Packaging 3 - 2 - B4B	
										Packaging 3 - 3 - B4B	
										Packaging 3 - 4 - B4B	
										Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B											
Packaging 3 - 7 - B4B											
Packaging 3 - 8 - B4B											
Packaging 3 - 9 - B4B											
Packaging 3 - 10 - B4B											
Packaging 3 - 11 - B4B											
Packaging 3 - 12 - B4B											
Packaging 3 - 13 - B4B											
Packaging 3 - 14 - B4B											
Packaging 3 - 15 - B4B											
Packaging 3 - 16 - B4B											
Packaging 3 - 17 - B4B											
Packaging 3 - 18 - B4B											
Packaging 3 - 19 - B4B											
Packaging 3 - 20 - B4B											
Packaging 3 - 21 - B4B											
Packaging 3 - 22 - B4B											
Packaging 3 - 23 - B4B											
Packaging 3 - 24 - B4B											
Packaging 3 - 25 - B4B											
Packaging 3 - 26 - B4B											
										Plex 10/15/19 1:03 PM dart.larocque.eric	

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	4 pcs	10/17/19	0.00 0.00	QC 21 - SA - 21	DAS 21 3-33 OCT 17 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 150 - (Weld per dwg A/R S.S. rod Batch: M136585) Descriptions: 160 - (QC9- Inspect visual per QSI004- Fusion Welds) 165 - (QC5- Inspect part completeness to step on W/O) -5217452 180 - (QC5- Inspect part completeness to step on W/O) 190 - (Identify as per dwg & Stock Location: _____) 200 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4406-3	Plate	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	5220090	
D4407-043	Bar Weldment	8 pcs (2 ea)	150-Large Fab - Welded Assy-1	5220090	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
150-Large Fab - Welded Assy-1	D4406-3	4	8	0	
	D4407-043	8	10	0	
Part Specifications					
Specifications could not be found.					